# FL 912/W

# for mobile machinery

24 - 82 kW|31 - 110 hp at 1500 - 2500 min<sup>-1</sup>|rpm China stage II

- W engines with indirect injection to reduce emissions.
- Air-cooled 3 to 6-cylinder naturally aspirated engines in inline arrangement.
- Capacity: 1.1 l/cylinder, modular sys-tem with single cylinders.
- The robust engine design allows world-wide operation even with high sulphur fuels.
- Low noise emissions due to acoustical-ly optimized components with very smooth running and high durability.



 Highly efficient injection and combustion system ensures optimum engine performance at low consumption.

- Flywheel and end 100% power takeoff possibilities PTO drives for hydraulic pumps and compressor possible, only a few maintenance points, long oil change intervals.
- Very compact engine design reduces the installation costs.
- Best cold starting performance even under extreme conditions.
- The W engines fulfil the requirements of the China stage II.

### **Technical data**

Engine type		F3L912	F4L912 / W	F5L912 / W	F6L912 / W
No. of cylinders		3	4	5	6
Bore/stroke	mm   in	102/132  4.02/5.20	102/132  4.02/5.20	102/132  4.02/5.20	102/132   4.02/5.20
Displacement	I   cu in	3.23   197.1	4.31  263.0	5.35  326.5	6.47  394.8
Maximum nominal speed	min <sup>-1</sup>   rpm	2500	2500	2500	2500

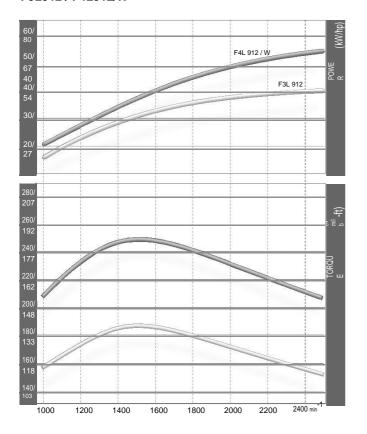
Power output"		F3L912	F4L912 / W	F5L912 / W	F6L912 / W
Power output as per ISO 14396	kW   hp	40 54	54/46  72/62	68/57  91/76	82/69  110/93
at speed	min <sup>-1</sup>   rpm	2500	2500	2500	2500
Max. torque	Nm   Ib/ft	185 136.4	247  182.2	308  227.2	370 272.9
at speed	min <sup>-1</sup>   rpm	1450	1450	1450	1450
Minimum idling speed	min <sup>-1</sup>   rpm	650	650	650	650
Specific fuel consumption 2)	g/kWh  lb/hph	225   0.370	225  0.370	225  0.370	225   0.370
Weight as per DIN 70020 Part 7A <sup>3)</sup>	kg  lb	277 611	307  677	380  838	430 948

- 1) Net capacity data with a deduction for fan performance.
- Best full load consumption, relates to diesel fuel with a density of 0.835 kg/dm<sup>3</sup> at 15°C.
- 3) Without starter/dynamo, but with a flywheel and flywheel housing.

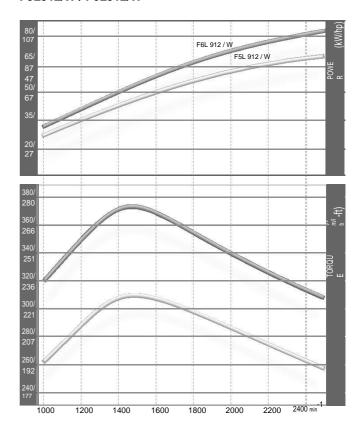
The data on this data sheet are for information purposes only and are not binding values. The data in the quotation is definitive.

# **Torque curve**

# F3L912 / F4L912/W

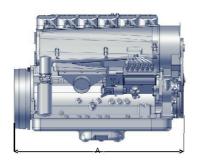


## F5L912/W / F6L912/W



# **Dimensions**







		Α	В	С
F3L912	mm in 6	97  27.44	679   26.73	796  31.34
F4L912 / W	mm   in 8	07  31.77	679   26.73	796  31.34
F5L912 / W	mm   in 9	54  37.56	679  26.73	833  32.80
F6L912 / W	mm in 10	84  42.68	679 26.73	806  31.73

Note: The engine dimensions and weights vary depending on the scope of delivery.